



Matthews Acrylic Polyurethane

Satin MAP[®]

Matthews Acrylic Polyurethane Satin MAP incorporates the same quality performance of MAP[®] but in a uniform satin finish. Satin MAP produces a “Satin-in-the Can” gloss level. Ideal substrates include signage components, graphic arts and architectural metals. Satin MAP is also suitable for use on metal, wood and various plastics. Satin MAP is available in standard colors plus an unlimited selection of custom colors.



Features:

Benefits:

Satin-in-the-canNo additional flattening agent needed; Consistent gloss and finish; Less time to mix
 Air-dry or force-dry capable.....Fits most shop conditions
 Excellent UV resistanceExcellent color and gloss retention; Extended life cycle; Reduced maintenance costs
 2K Acrylic polyurethaneResistance to weathering; Resistance to chalking; Long-term durability
 Brush and roll capabilityFor use in areas where air spraying is prohibited

Compatible Surfaces:

Satin MAP Acrylic Polyurethane may be applied over properly prepared:

- | | | |
|---------------------------------------|--|--------------------------------------|
| 6001SP/01 Polyester Primer Surfacer | 274530SP/01 2.1 VOC White Epoxy Primer | 74780SP/01 HBEF |
| 6007SP/01 3.5 Gray Epoxy Primer | 274531SP/01 2.1 VOC Black Epoxy Primer | 74777SP/01 Tie Bond |
| 274685SP/01 U Prime | 74350SP/01 3.5 Non-Chromate Primer | 274777SP/01 Low VOC Tie Bond |
| 274808SP/01 Black Epoxy Primer | 74734SP/01 Metal Pretreatment | 274793SP/01 Low VOC Spray Bond |
| 274908SP/01 White Epoxy Primer | 74760SP/01 PT Filler | LVU100/01 Ultra Low VOC Epoxy Primer |
| 274528SP/01 2.1 VOC Gray Epoxy Primer | 74770SP/01 HBPT | |

Associated Products:

Catalyst

- 43270SP/01* Universal Catalyst
- 43621SP/04 Brushing Catalyst
(For brush or roller application)
- 43999SP/01 Slow Catalyst
(For hot weather, bake application or for very large substrates)

*Also available in /04

Reducer

- 6379SP/01 Cool temperature, 60 - 75°F (16 - 24°C)
- 45280SP/01 Warm temperature, 70 - 80°F (21 - 27°C)
- 45290SP/01 Very warm temperature, 75 - 85°F (24 - 29°C)
- 6396SP/01 Hot temperature, 80°F (27°C) & above
- 45251SP/01 Retarder, to be blended up to 50% with reducer. Not to be used by itself.

Accelerator

- 287437SP/08 HS Accelerator
- 47117SP/04 MAP Accelerator
- 287484SP/08 HS Turbo Enhancer
- MAP-LVA117/08 Ultra Low VOC Accelerator

Satin MAP[®]

Directions for Use

Surface Preparation: Substrate should be prepared according to Matthews Substrate Preparation Guide prior to topcoat application.

Mix Ratio:



Mix Ratio for Spraying (by volume)

Satin MAP	43270SP/04*, 43999SP/01	Reducer**	with Accelerator
3 parts	1 part	1 part	Optional***

*Also available in /04

**Choose MAP reducer

- 6379SP/01 Cool temperature, 60 - 75°F (16 - 24°C)
- 45280SP/01 Warm temperature, 70 - 80°F (21 - 27°C)
- 45290SP/01 Very warm temperature, 75 - 85°F (24 - 29°C)
- 6396SP/01 Hot temperature, 80°F (27°C) & above
- 45251SP/01 Retarder, to be blended up to 50% with reducer. Not to be used by itself.
- NOTE: Larger jobs may require a hotter temperature reducer.

***Refer to MPC218 for optional accelerators and amounts.

- For Brushing and Rolling, refer to Technical Data Sheet MPC159.
- All components should be mixed thoroughly before using
- Strain material after mixing



Pot Life: Pot-life is the amount of time before spray viscosity doubles. These are estimates based on lab results at 50% relative humidity, 70°F/21°C—results will vary based on application conditions, reducer selection, and accelerator choice.

Note: mix no more product than can be used within time limits listed below:

Application Method	Accelerator*	Max load of accelerator per RTS qt	Pot-Life
Spraying	Without Accelerator		8 hours
	287437SP/08	1.5 oz	2 hours
	MAP-LVA117/08	1 oz	45 min
	47117SP/04	1 oz	1 hour
	287484SP/08	.5 oz	1 hour
Brush and Roll	Accelerator is Not Recommended when brushing or rolling		8 hours

*Times listed in the chart above are for a full load of accelerator. Refer to MPC218 for optional accelerators and amounts.

Additives:



None required, but the following may be used for specific application or project needs:

- 47888SP/01 Flattening Paste (refer to MPC204)
- 287112SP/04 Medium Suede Additive
- 287113SP/04 Suede Additive
- 287103SP/01 Low VOC Basecoat Converter
- 47444SP/04 Brush/Roller Additive
- 47474SP/04 Flex Additive
- SOA955SP/01 Matting Clear (refer to MPC205)

Satin MAP[®]

Directions for Use

Spray Set Up:



Air Pressure: Conventional: 40 - 50 psi at the gun*
 HVLP: 10 psi at the cap*
 * Refer to spray gun manufacturer recommendations for inlet pressure.



Pressure Pot Fluid Delivery: 8 - 12 Fluid Ounces per Minute



Gun Set Up: Siphon Feed: 1.2 - 1.4 mm 0.047 - 0.055 fluid tip
 HVLP: 1.2 - 1.4 mm 0.047 - 0.055 fluid tip
 Pressure Pot: 1.0 - 1.2 mm 0.039 - 0.047 fluid tip

Application:



Apply: Apply two full wet coats, allowing proper flash time* between coats. Apply additional coats as necessary to achieve total dry film thickness and/or metallic control.

*Flash times will vary dependent upon film thickness, temperature, solvent selection, spray gun set-up, application, etc.

Recommended Film Thickness:	Wet Film Thickness (WFT)	Per Coat	Total
		3 - 4 mils	6 - 8 mils
	Dry Film Thickness (DFT)	1 mils	2 mils

Caution: All 2-component crosslinking slows significantly at temperatures below 60°F or 16°C. Never spray or subject freshly painted coatings to these conditions or loss of gloss, decreased durability and improper curing can occur.

Estimated Drying Times:



Air-Dry @ 50% Relative Humidity, 70°F/21°C
 Satin MAP (mixed 3:1:1 with catalyst and reducer)

Accelerator*	Dust Free	Set to Touch	Dry to Handle	Tape Time	Vinyl Application (2-3 mils)	Reflective Metallic Vinyl Application
Without Accelerator	15 minutes	30 min-1 hour	1.5-2 hours	16 hours	48 hours	96 hours
287437SP/08	15 minutes	30-45 minutes	1-1.5 hours	1 hour	24 hours	48 hours
MAP-LVA117/08	15 minutes	30-45 minutes	1-1.5 hours	45 minutes	24 hours	48 hours
47117SP/04	15 minutes	30-45 minutes	45 min-1 hour	45 minutes	24 hours	48 hours
287484SP/08	15 minutes	30-45 minutes	45 min-1 hour	2 hours	8 hours	24 hours

*Times listed in the chart above are for a full load of accelerator. Refer to MPC218 for optional accelerators and amounts.

Recoating: Paint films cured over 24 hours should be cleaned, lightly dry scuff sanded with 320 – 400g by hand/machine or wet sanded with 600g, then cleaned again before recoating.

Force Dry: Allow 30 minute purge before baking to prevent solvent popping. Bake for 40 minutes at 140°.

Equipment Cleaning:

Clean equipment promptly with lacquer thinner or equivalent cleaning solvent.

Note: Do not leave mixed material in equipment.

Satin MAP[®]

Matthews Acrylic Polyurethane

Technical Data:**VOC Information**

VOC Actual RTS	4.46 - 5.50 lbs/gal
VOC Actual RTS	534 - 659 g/L
VOC Regulatory (less water less exempt) RTS	4.46 - 5.49 lbs/gal
VOC Regulatory (less water less exempt) RTS	534 - 658 g/L

For complete VOC information, visit MatthewsPaint.com > Quick Links > VOC Data

Performance Characteristics

Volume solids (RTS)	25% - 31%
Theoretical Coverage (1 mil @ 100% transfer efficiency)	500 sq.ft./RTS gal
Application Conditions - Temperature	60°F (16°C) Minimum 100°F (38°C) Maximum
Application Conditions - Relative Humidity	85% maximum 5° above dew point

For specifications and other technical data refer to MPC101 MAP specifications document

Important: The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION - US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400
Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.



The World's Finest Coating For Architectural Signage

760 Pittsburgh Drive
Delaware, OH 43015
Toll Free: 800/323-6593
Toll Free FAX: 800/947-0377